

AWS-124 K

Shriram Polytech Flex PVC Compound

General Information

Material Status	<ul style="list-style-type: none"> • Commercially Active
Features	<ul style="list-style-type: none"> • Smooth Surface, Profile Grade
Application	<ul style="list-style-type: none"> • Automotive
Forms	<ul style="list-style-type: none"> • Pellets
Processing Method	<ul style="list-style-type: none"> • Extrusion

Test Results

Physical	Test Method	Specification	Unit
Specific Gravity	ASTM D 792	1.25±0.03	-
Mechanical	Test Method	Specification	Unit
Tensile Strength at Break	IS-10810	≥120	kg/cm ²
Elongation at Break	IS-10810	≥300	%
Hardness	Test Method	Specification	Unit
Shore 'A' Hardness (15 sec delay)	ASTM D 2240	70±3	-
Thermal Stability	Test Method	Specification	Unit
Thermal Stability at 200 °C	IS-5831	≥40	Minutes
Processing Information			
Temperature Range	Barrel Zones (°C)	Die (°C)	Melt Temperature (°C)
	130-165	160-165	170-175

For better results pre-drying of granules is recommended @ 75±5°C for approximately 15 minutes.

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